

Optical Interconnects

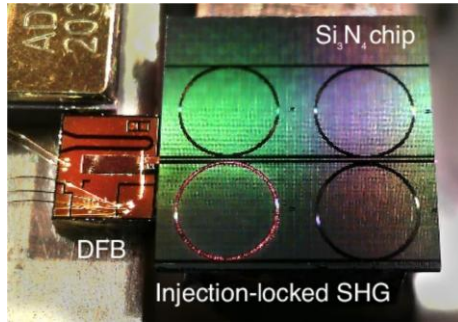
Enabled by 3D-Printed Photonic Wire Bonding

Gang WANG

MICRO-722 : 3D Printing with light

Definition:

- Optical interconnects refers to any system of transmitting signals from one part of an integrated circuit to another using light



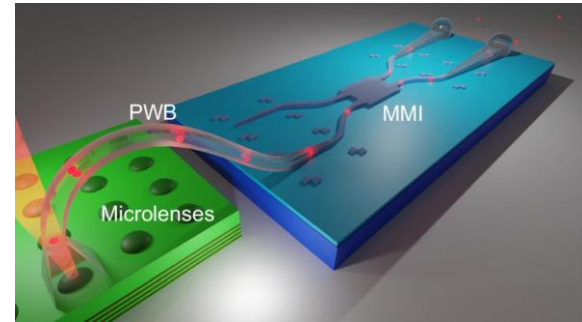
free space

- no waveguide required
- vibration sensitive
- satellite, LiFi, etc.



fiber based

- robust
- hard to miniaturize
- server interconnect

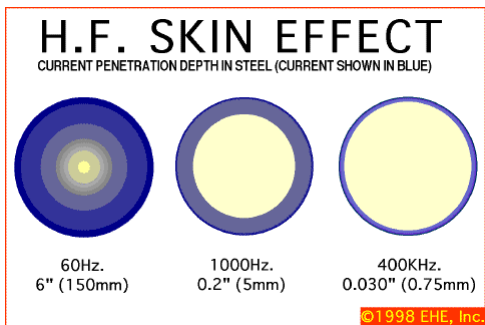


waveguide based

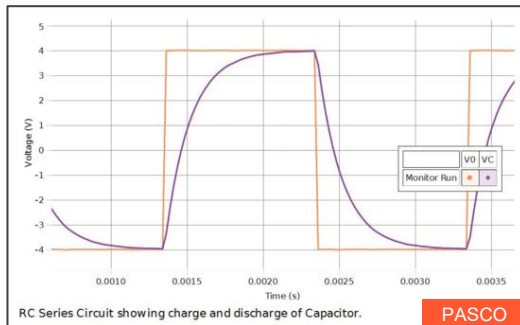
- compact
- fabrication
- chip-to-chip interconnect

Motivation:

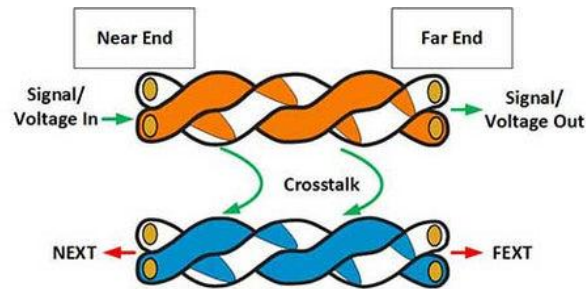
- exponential growth of AI accelerators, data centers, etc.
- overcoming electrical interconnect limits: RC delay, crosstalk...



skin effect

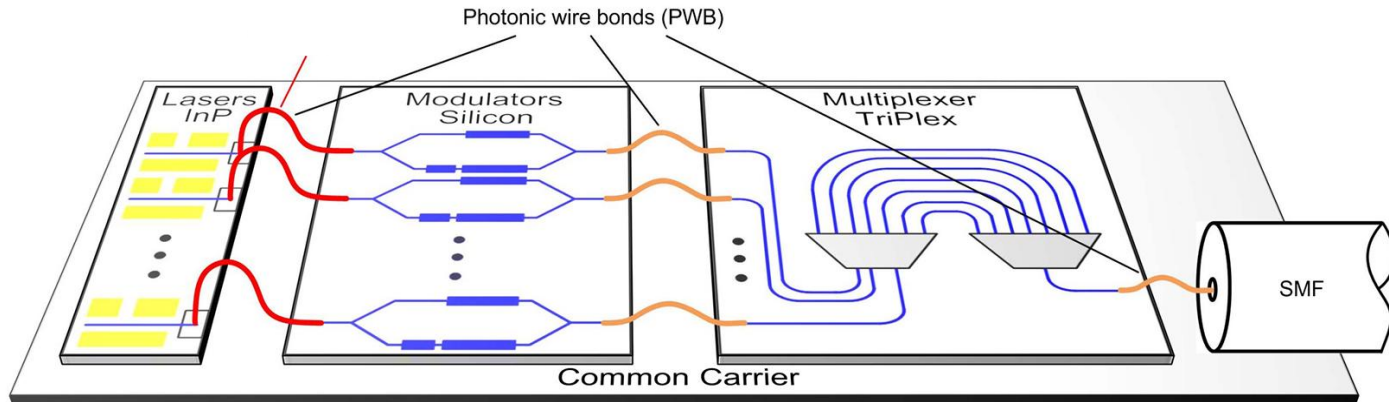


RC delay



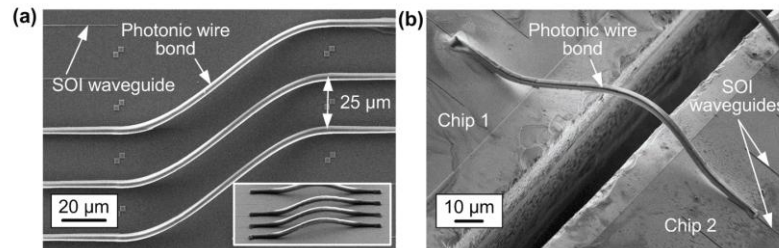
crosstalk

- **Photonic wire bonding (PWB):**
 - A free-form 3D polymer waveguide
 - Written directly between optical ports
 - Advantage:
 - 3D capability surpassing height and angle limits
 - no alignment needed
 - ideal for heterogeneous integration (silicon photonics, III-V, fiber optics, etc.)



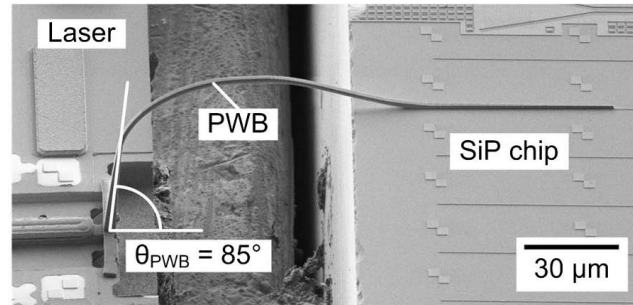
■ Single-mode waveguide interconnect

- Lindenmann, N., et al. "Photonic wire bonding: a novel concept for chip-scale interconnects." *Optics Express* 20.16 (2012): 17667-17677.



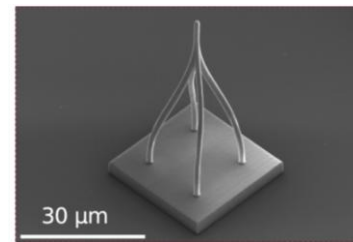
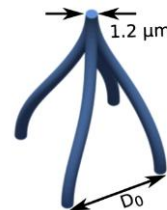
■ Laser-to-waveguide interconnect

- Billah, Muhammad Rodlin, et al. "Hybrid integration of silicon photonics circuits and InP lasers by photonic wire bonding." *Optica* 5.7 (2018): 876-883.



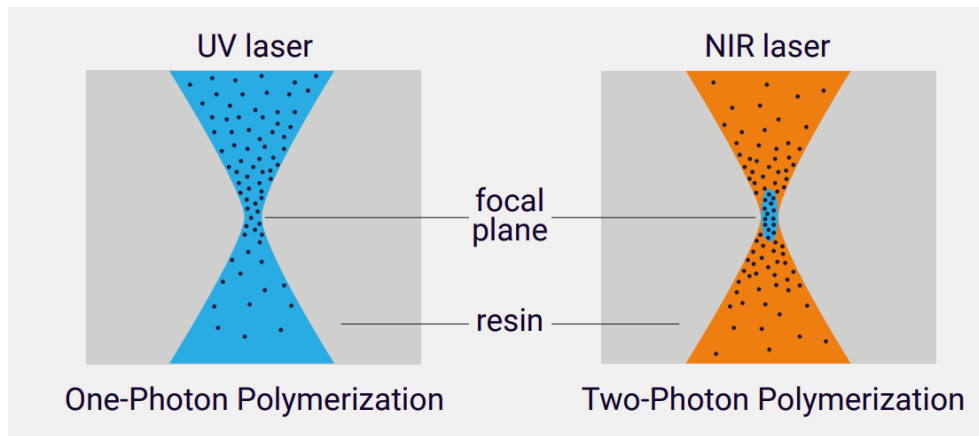
■ Multimode splitters for photonic interconnect

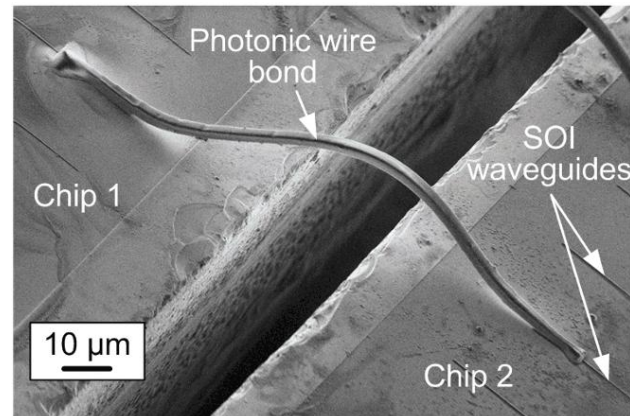
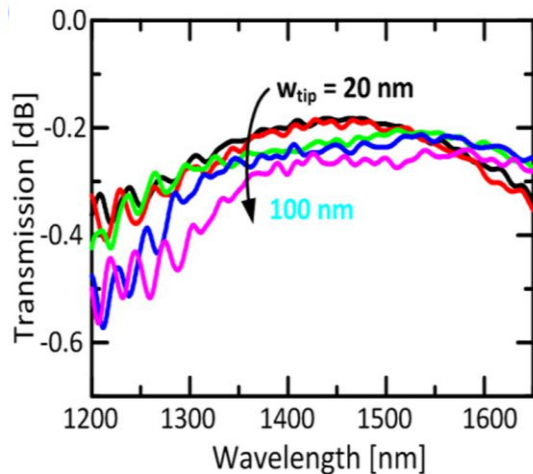
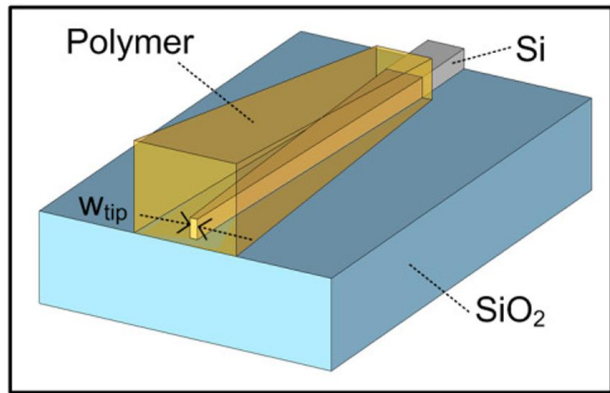
- Moughames, Johnny, et al. "3D printed multimode splitters for photonic interconnects." *Optical Materials Express* 10.11 (2020): 2952-2961.



■ Sample fabrication

- Laser: 780 nm central wavelength, ~100 fs pulse duration, ~100 MHz repetition rate (commercial Nanoscribe)
- PWB core material: SU-8 ($n@1550 = 1.57$), IP-Dip ($n@780 = 1.52$), etc.
- cladding: Cytop ($n@1550 = 1.34$), Cargille Laser Liquid 3421 ($n@1550 = 1.3$), etc.





Inverse-taper transition from
PWB interconnect to waveguide

PWB WG: $1.4 \mu\text{m} \times 1 \mu\text{m}$
PWB taper: $0.76 \mu\text{m} \times 0.45 \mu\text{m}$

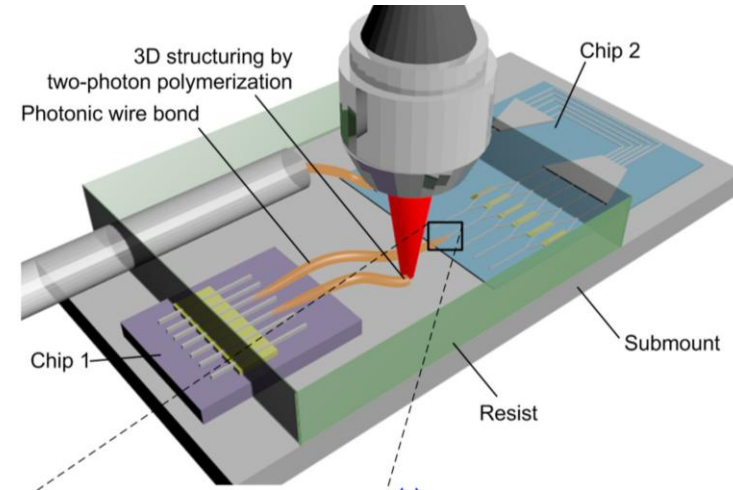
Si WG: $0.5 \mu\text{m} \times 0.22 \mu\text{m}$

Simulated transition loss spectrum

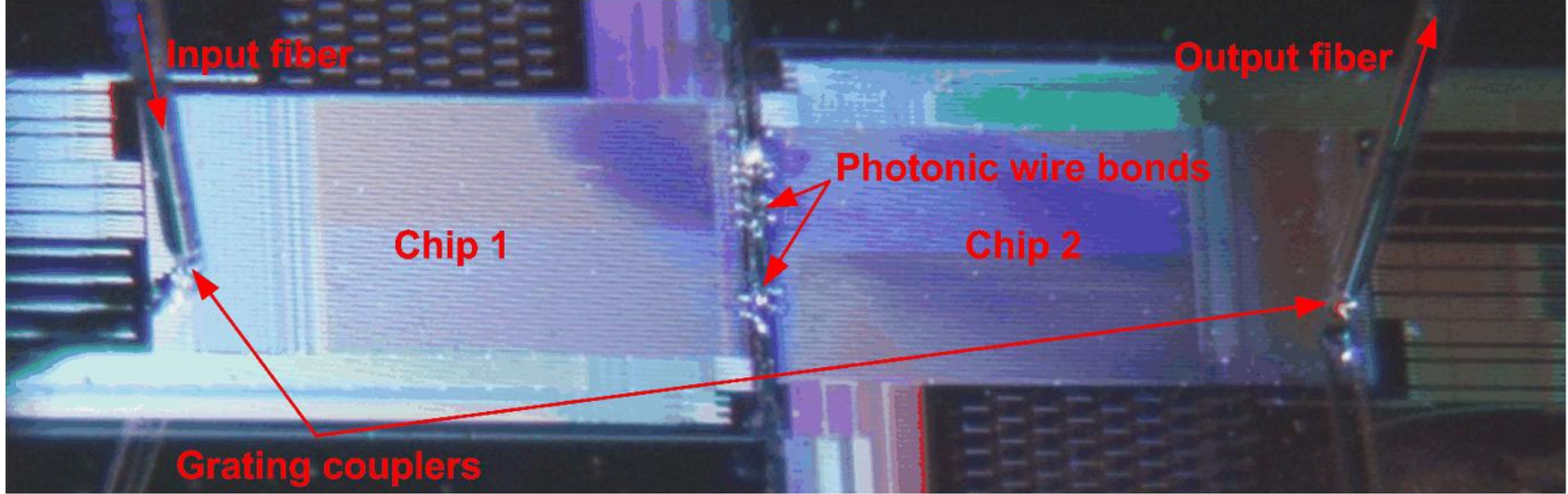
PWB chip-to-chip interconnect

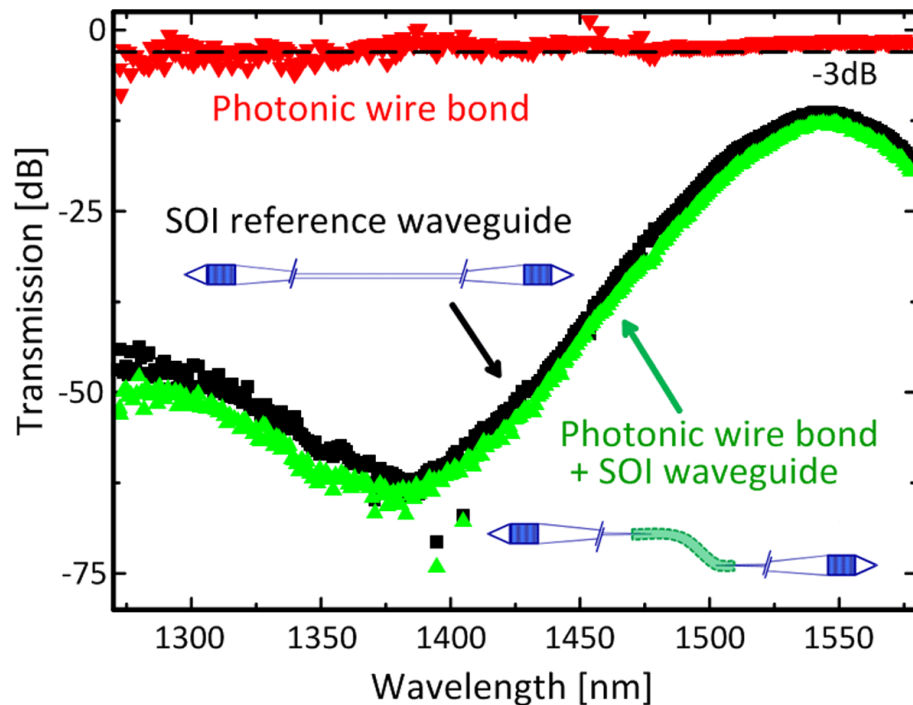
Optics Express **20**, 17667 (2012)

- Mount the components on a common carrier
 - accuracy of $\sim 10\ \mu\text{m}$
- Drop-cast photoresist
- Detect the positions of the coupling interfaces inside the photoresist
- Define the start and end points of the PWB (4-order polynomials can be used to define the 3D trajectory)
- Fabricate the PWB by exposing the photoresist using two-photon polymerization
- Drop-cast a low-refractive-index matching liquid onto the assembly to act as the PWB cladding

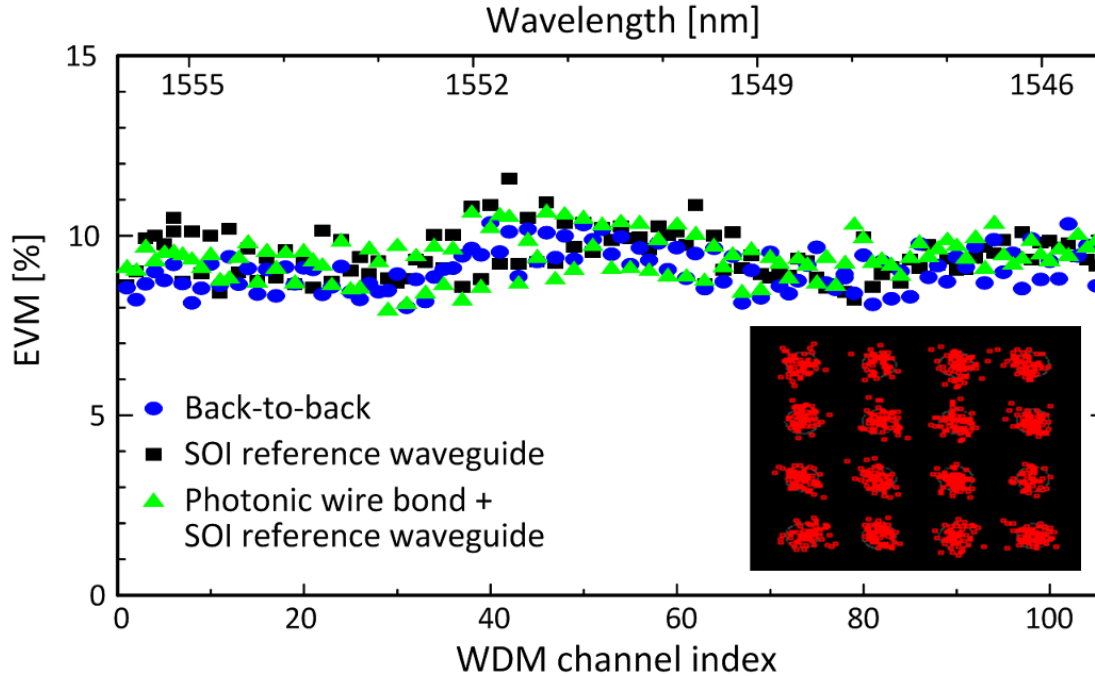
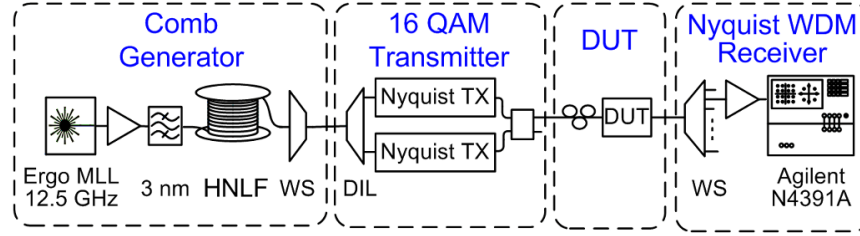


Chip-to-chip interconnect





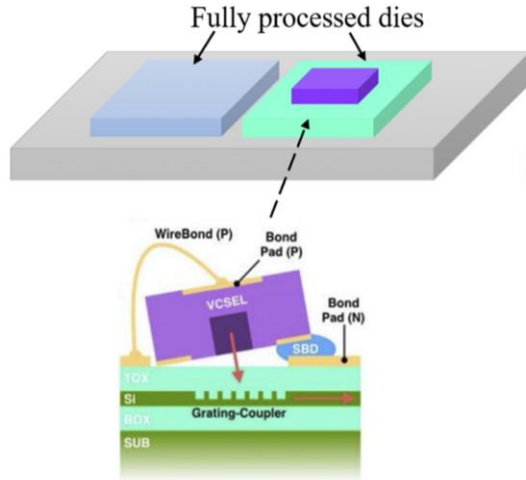
- (1.6 ± 0.4) dB loss within C band
- (2.5 ± 1.2) dB loss within the measured wavelength range from 1240nm to 1580 nm



- No special protection against oxygen or humidity
- No degradation in transmission loss after repeated testing over several weeks at optical powers up to 100 mW
- Free-standing waveguide arches with diameters below 2 μm can span distances greater than 100 μm
- Structures remain mechanically intact during manual handling with tweezers
- Waveguides withstand intensive water rinsing
- Strong adhesion to the silicon surface is maintained with no detachment after oxygen plasma treatment and immersion in acetone
- PWB structure remained intact after sample dropped from a height of about 1 meter to the ground
- Explanation: $F \propto V$, $F_{\text{th}} \propto S$, stability increases as size decreases

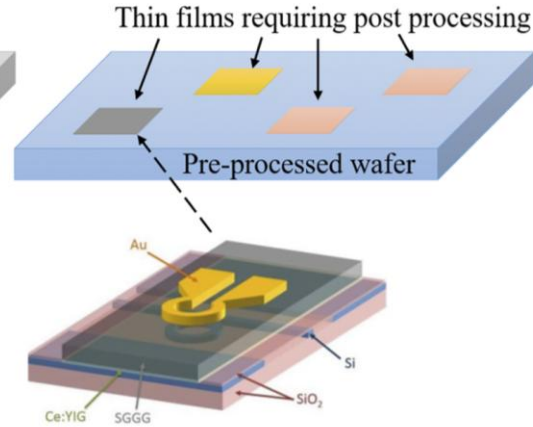
Laser to waveguide interconnect

Hybrid integration



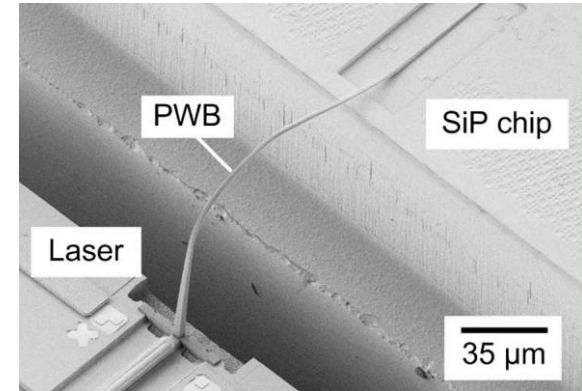
- packaging complexity
- alignment required

Heterogeneous integration

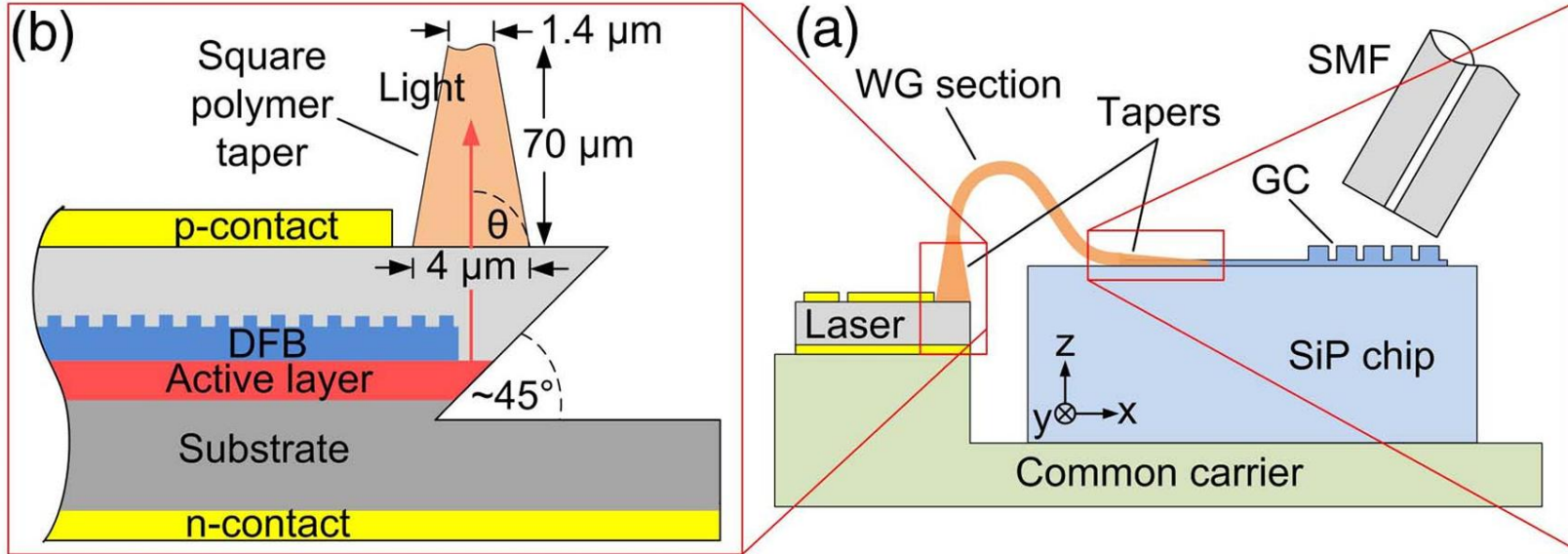


- fabrication complexity
- pre-test impossible
- heat dissipation

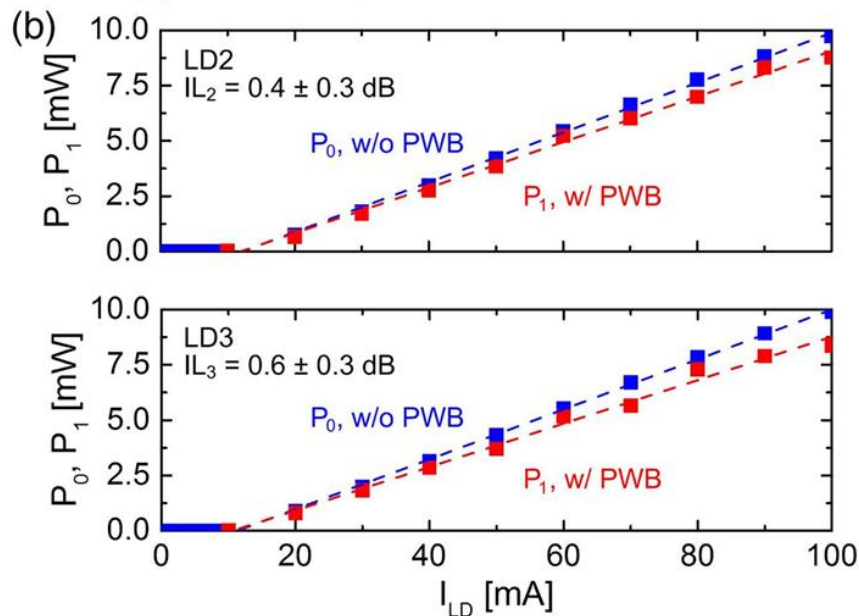
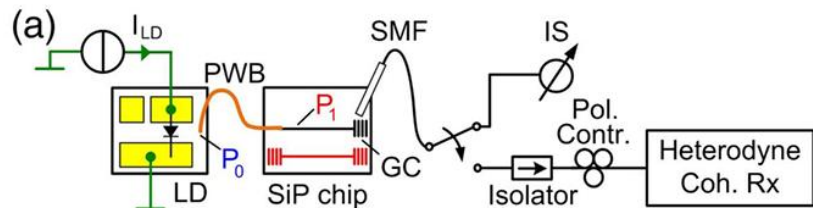
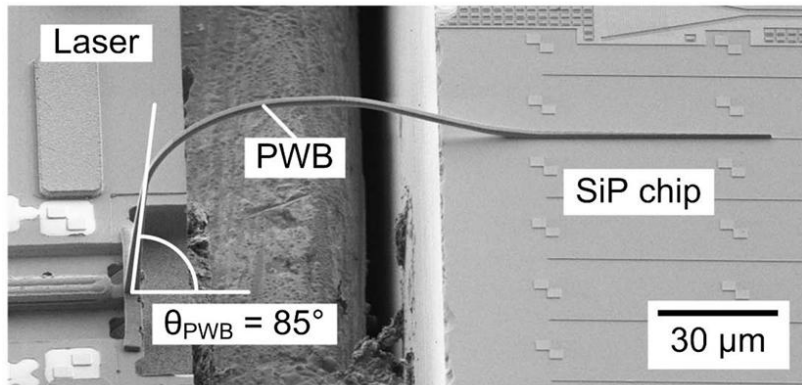
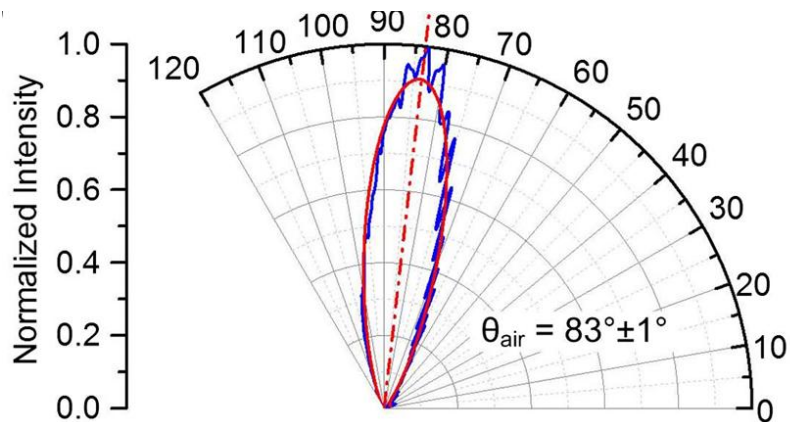
Photonic wire bonding



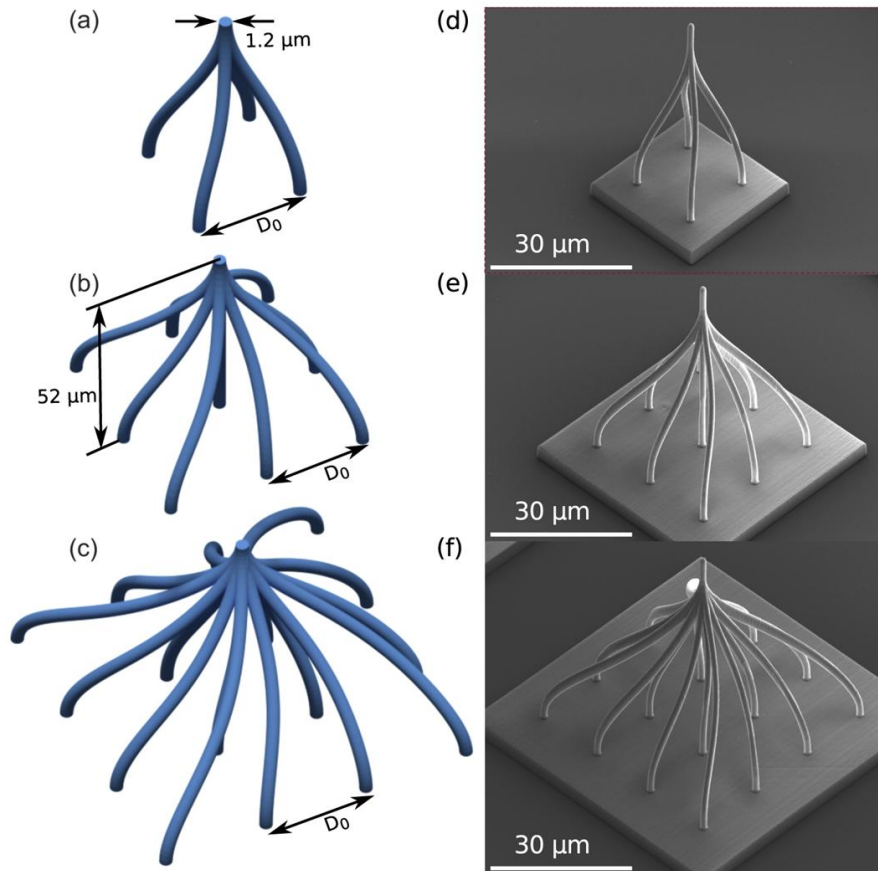
- no alignment required
- low loss
- flexibility



III-V source to silicon photonic circuit interconnect

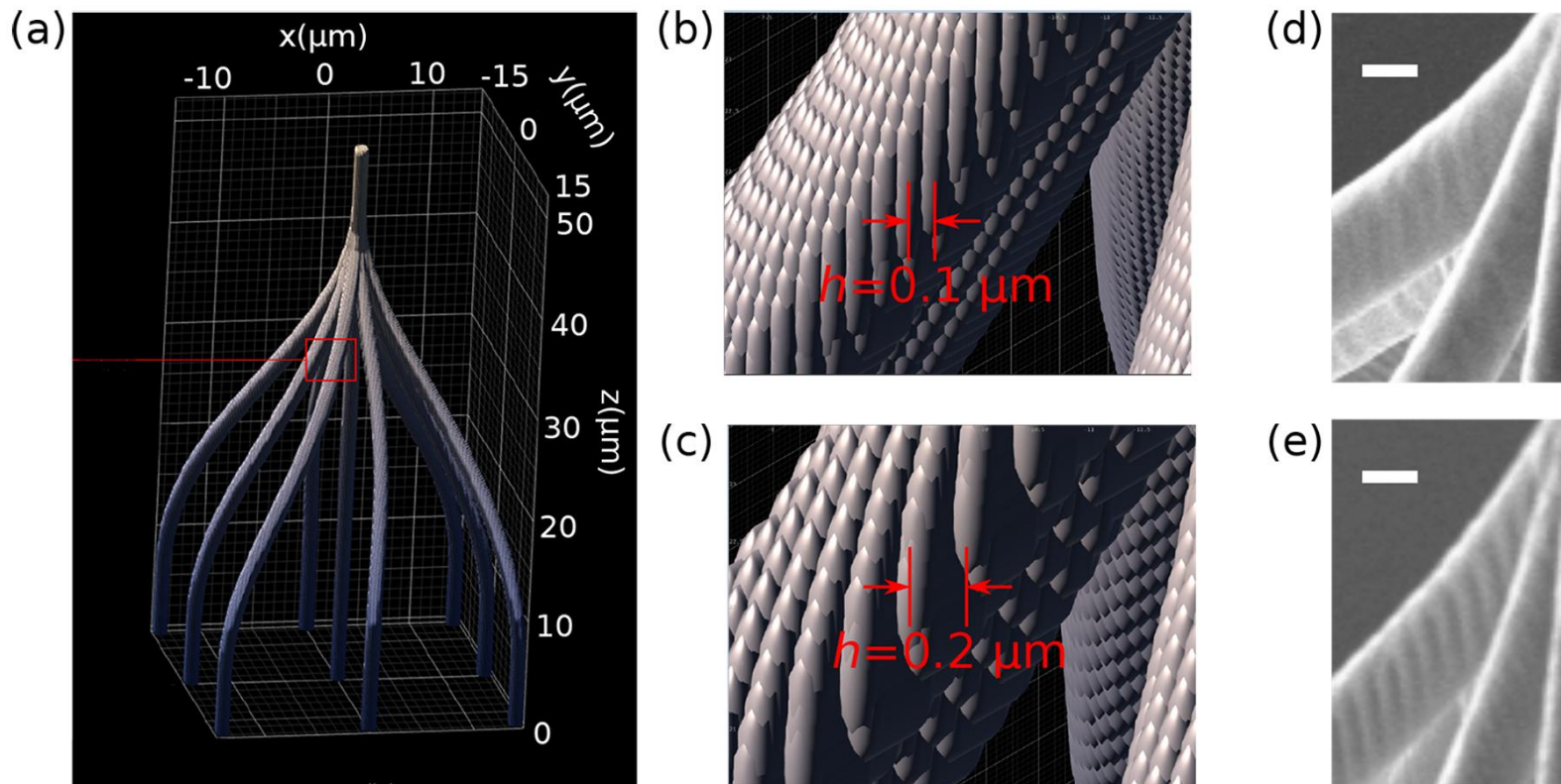


Multimode splitters for photonic interconnects

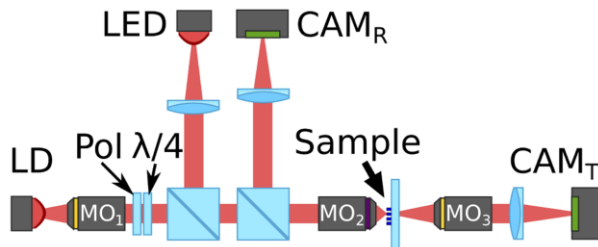


Optical Materials Express **10**, 2952 (2020)

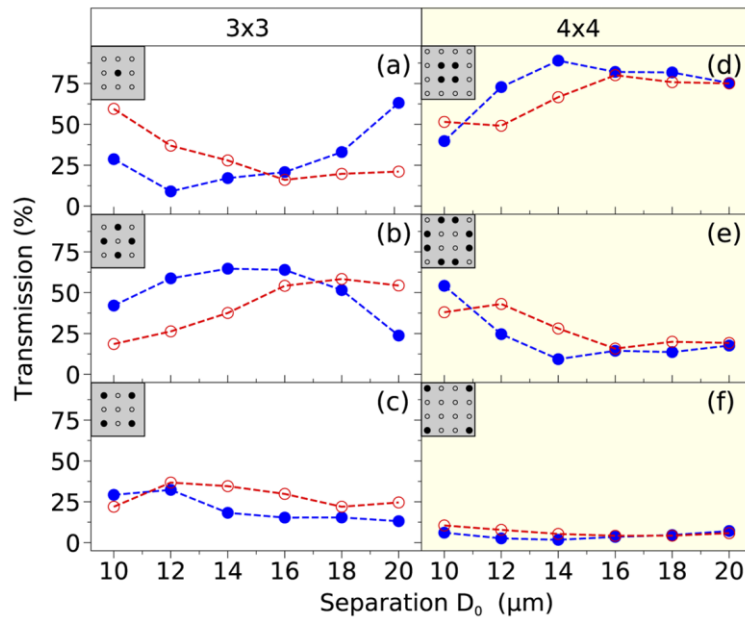
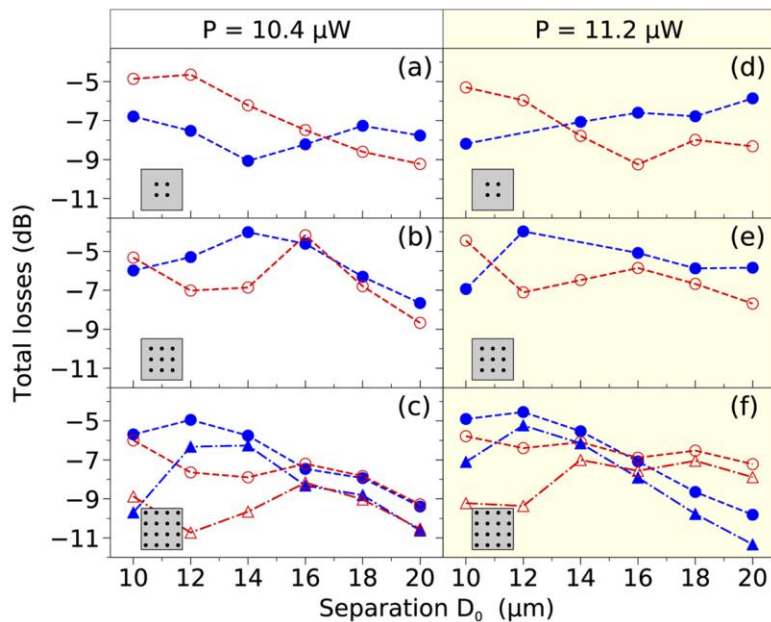
Multimode splitters for photonic interconnects



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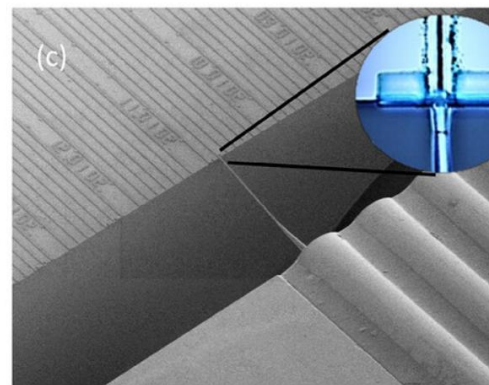
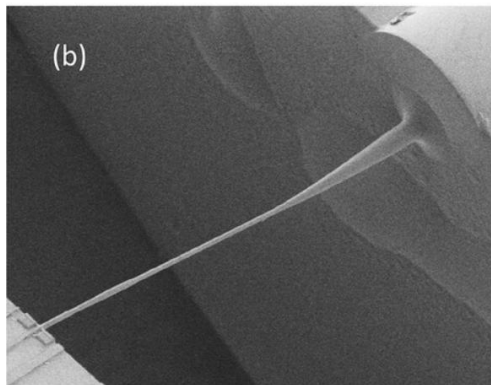
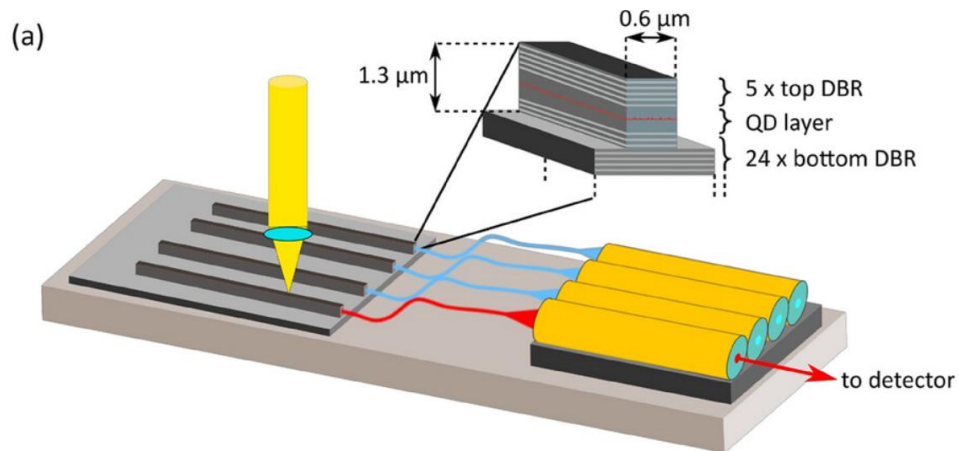


■ Optical Interconnects



$h = 0.1 \mu\text{m}$
 $h = 0.2 \mu\text{m}$

Quantum dots to fiber via PWB



Quantum dots to silicon-nitride circuits via PWB

